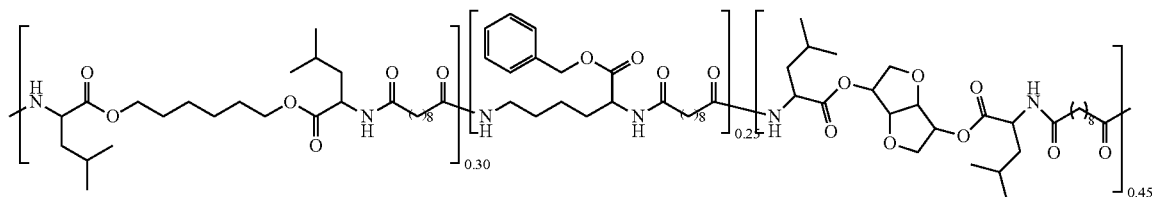


Formula III



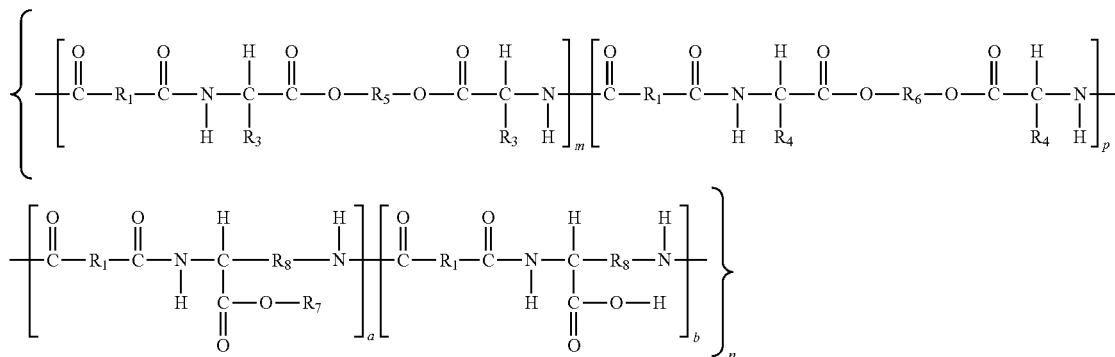
### Comparative Experiment B: Latanoprost Release from PLGA Disks

Drug loaded disks of PLGA with a loading percentage of 10% latanoprost were prepared by solvent casting films and punching out samples from the films. Three individual disks with a diameter of 7 mm were placed in 5.0 ml PBS buffer solution at 37° C. At varying time points the complete PBS solution was refreshed to assure sink conditions and the drug concentration was subsequently measured.

FIG. 6 and FIG. 7 present cumulative release curves and daily doses of latanoprost from PLGA and show poor control over daily doses with high latanoprost burst when the polymer matrix is degraded.

The invention claimed is:

1. A fiber for the delivery of a bioactive agent to an eye of a mammal, the fiber comprising a cylindrical core and a shell partially surrounding the core, the core comprising a bioactive agent and a polyesteramide copolymer according to the following chemical formula:



wherein

m+p is from 0.9-0.1 and a+b is from 0.1 to 0.9;

m+p+a+b=1 whereby one of m or p could be 0;

n is from 5 to 300;

a is at least 0.005, b is at least 0.005, a divided by b is from 1/19 to 19; wherein units of m (if present), units of p (if present), units of a, and units of b are all randomly distributed throughout the copolymer;

R<sub>1</sub> is independently selected from the group consisting of (C<sub>2</sub>-C<sub>20</sub>) alkylene, (C<sub>2</sub>-C<sub>20</sub>) alkenylene, and combinations thereof;

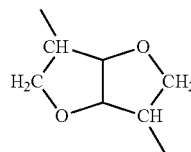
R<sub>3</sub> and R<sub>4</sub> in a single backbone unit m or p, respectively, are independently selected from the group consisting of hydrogen, (C<sub>1</sub>-C<sub>6</sub>)alkyl, (C<sub>2</sub>-C<sub>6</sub>)alkenyl, (C<sub>2</sub>-C<sub>6</sub>)alkynyl, (C<sub>6</sub>-C<sub>10</sub>)aryl, —CH<sub>2</sub>OH, —CH(OH)CH<sub>3</sub>, —CH<sub>2</sub>COOH, —(CH<sub>2</sub>)COOH,

—CH<sub>2</sub>CH<sub>2</sub>COOH, CH<sub>3</sub>—CH<sub>2</sub>—CH(CH<sub>3</sub>)—, (CH<sub>3</sub>)<sub>2</sub>—CH—CH<sub>2</sub>—, CH=C—CH<sub>2</sub>—, and (CH<sub>3</sub>)<sub>2</sub>—CH—;

R<sub>5</sub> is selected from the group consisting of (C<sub>2</sub>-C<sub>20</sub>) alkylene, (C<sub>2</sub>-C<sub>20</sub>) alkenylene, or alkyloxy;

R<sub>6</sub> is a bicyclic-fragment of 1,4:3,6-dianhydrohexitols of structural formula (III);

Formula III



R<sub>7</sub> is (C<sub>6-10</sub>) aryl (C<sub>1</sub>-C<sub>6</sub>)alkyl;

R<sub>8</sub> is —(CH<sub>2</sub>)<sub>4</sub>—; and

the shell comprising a hydrolytically degradable polymer, the hydrolytically degradable polymer comprising poly(lactic acid), poly(glycolic acid), poly(lactide-co-glycolide), polycaprolactone, or a combination thereof.

2. The fiber according to claim 1, wherein R<sub>3</sub> and R<sub>4</sub> are independently selected from the group consisting of (C<sub>1</sub>-C<sub>6</sub>)alkyl, CH<sub>3</sub>—CH<sub>2</sub>—CH(CH<sub>3</sub>)—, (CH<sub>3</sub>)<sub>2</sub>—CH—CH<sub>2</sub>—, and (CH<sub>3</sub>)<sub>2</sub>—CH—.

3. The fiber according to claim 1, wherein the polyesteramide copolymer comprises at least pendant 15% acid groups based on the total amount of pendant functionalities of the polyesteramide copolymer.

4. The fiber according to claim 1, wherein the bioactive agent is an acid sensitive bioactive agent.

5. The fiber according to claim 1, wherein the bioactive agent comprises tanercept, ranibizumab, bevacizumab, latanoprost, bimatoprost or travoprost.